

What is claimed is:

1. An orthodontic bracket comprising a wire slot having a width of less than 0.0175 inches.
2. The orthodontic bracket of Claim 1, wherein said slot width is greater than 0.0165 inches.
3. The orthodontic bracket of Claim 1, wherein said slot has a depth in the range of approximately 0.026 inches to 0.022 inches.
4. The orthodontic bracket of Claim 3, wherein said slot has a depth of approximately 0.024 inches.
5. The orthodontic bracket of Claim 1, wherein said bracket is effective for securing an orthodontic wire in said slot for a finishing orthodontic procedure, wherein said slot effectively secures a cross section of the wire, said cross section being in a range of 0.012 to 0.015 inches by 0.015 to 0.017 inches.